

## SPECIFICATION AMENDMENTS

Page 5, lines 1-14, change as follows:

are shown. A blow head arm 16 supports three blow heads 18. The blow head arm 16 is mounted on a vertical post 20 coupled to an electronic (servo) motor 22 which causes the blow head arm to move up and down. ~~A servo motor is a profiled actuator since the associated displacement is carried out per a defined profile see U.S. Patent No. 5,445,662, for example.~~ The post also rotates via a scroll cam (not shown) defined in a housing 24. Such up and down and rotary movement of the post 20 causes the blow heads 18 to be displaced between a retracted "off" position and an advanced "on" position, as shown in Figure 1, at which the blow heads 18 engage the top of the blow molds 12. The operation of the servo motor is controlled by a control C (26). Air under pressure is supplied from a suitable source 27 to a pressure regulator P (29) which will set the desired pressure for final blow as defined by the control C/26.